PATENT

Attorney's Do	cket No. 7176.3019.001
COMBINED	DECLARATION AND POWER OF ATTORNEY
(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT, SUPPLEMENTAL, DIVISIONAL, CONTINUATION OR CIP)
As a below nan	ned inventor, I hereby declare that:
	TYPE OF DECLARATION
This declaration	n is of the following type: (check one applicable item below)
X origina design	
NOTE:	If the declaration is for an international Application being filed as a divisional, continuation or continuation-in-part application do <u>not</u> check next item; check appropriate one of last three items.
X nation	al stage of PCT
NOTE:	If one of the follow 3 items apply then complete and also attach ADDED PAGES FOR DIVISIONAL, CONTINUATION OR CIP.
	onal nuation nuation-in-part (CIP)
	INVENTORSHIP IDENTIFICATION
WARNING:	If the inventors are each not the inventors of all the claims an explanation of the facts, including the ownership of all the claims at the time the last claimed invention was made, should be submitted.
and sole inventor	ost office address and citizenship are as stated below next to my name, I believe I am the original, first of (if only one name is listed below) or an original, first and joint inventor (if plural names are listed object matter which is claimed and for which a patent is sought on the invention entitled:
TITLE OF IN	VENTION
VINYL	CHLORIDE FIBER AND METHOD OF SAME
	SPECIFICATION IDENTIFICATION
(a) is attac (b) was fil and was amende deposited with the Accordingly, the declaration, are to See 37 CFR 1.67	of which: (complete (a), (b) or (c)) ched hereto. led on as Serial No or d on (if applicable). NOTE: Amendments filed after the original papers are the PTO which contain new matter are not accorded a filing date by being referred to in the declaration. e amendments involved are those filed with the application papers or, in the case of a supplemental those amendments claiming matter not encompassed in the original statement of invention or claims. 7. described and claimed in PCT International Application No. PCT/JP2004/013215 filed on
0/2004 and a	as amended under PCT Article 19 on 2/8/2005 (if any).

ACKNOWLEDGEMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations. § 1.56(a).

In compliance with this duty there is attached an information disclosure statement 37 CFR 1.97.

PRIORITY CLAIM

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.

(complete (d) or (e))

- (d) ____no such applications have been filed.
- (e) X such applications have been filed as follows

NOTE: Where item (c) is entered above and the International Application which designated the U.S. claimed priority check item (e), enter the details below and make the priority claim.

EARLIEST FOREIGN APPLICATION(S), IF ANY FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION

COUNTRY	APPLICATION NUMBER	DATE OF FILING (DAY, MONTH, YEAR)	PRIORITY CLAIM UNDER 35 USC 119
Japan	2003-345440	3 OCT, 2003	X YESNO
	•		YESNO
			YESNO
			YESNO
			YESNO

ALL FOREIGN APPLICATION(S), IF ANY FILED MORE THAN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION

POWER OF ATTORNEY

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number) (Customer Number 23399)

46.000		•
46,238		
27,430	John F. Learman	17,069
17,299	John K. McCulloch	17,452
20,124	John .P. Moran	20,941
25,112	Steven .L. Permut	28,388
20,824	Matthew J. Schmidt	43,904
25,335	William J. Schramm	24,795
16,706	James .D. Stevens	35,691
39,697	Robert L. Stearns	36,937
33,711	William J. Waugaman	20,304
40,037	Charles R. White	20,494
	17,299 20,124 25,112 20,824 25,335 16,706 39,697 33,711	27,430 John F. Learman 17,299 John K. McCulloch 20,124 John .P. Moran 25,112 Steven .L. Permut 20,824 Matthew J. Schmidt 25,335 William J. Schramm 16,706 James .D. Stevens 39,697 Robert L. Stearns 33,711 William J. Waugaman

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DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application of any patent issued thereon.

SIGNATURE(S)

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CHECK PROPER BOX(ES) FOR ANY OF THE FOLLOWING ADDED PAGE(S) WHICH FORM A PART OF THIS DECLARATION
Signature for third and subsequent joint inventors. Number of pages added
Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor. Number of pages added
Signature for inventor who refuses to sign or cannot be reached by person authorized under 37 CFR 1.47. Number of pages added
* * *
Added pages to combined declaration and power of attorney for divisional, continuation, or continuation-in-part (CIP) application. Number of pages added
· ***
Authorization of attorney(s) to accept and follow instructions from representative.
* * *
If no further pages form a part of this Declaration then end this Declaration with this page and check the following item
XX This declaration ends with this page.